



(2 5 . 10 . 04)



INVESTOR IN PEOPLE

IB04/03477

**PRIORITY
DOCUMENT**
SUBMITTED OR TRANSMITTED IN
COMPLIANCE WITH RULE 17.1(a) OR (b)

REC'D 25 OCT 2004

WIPO

PCT

The Patent Office
Concept House
Cardiff Road
Newport
South Wales
NP10 8QQ

I, the undersigned, being an officer duly authorised in accordance with Section 74(1) and (4) of the Deregulation & Contracting Out Act 1994, to sign and issue certificates on behalf of the Comptroller-General, hereby certify that annexed hereto is a true copy of the documents as originally filed in connection with the patent application identified therein.

In accordance with the Patents (Companies Re-registration) Rules 1982, if a company named in this certificate and any accompanying documents has re-registered under the Companies Act 1980 with the same name as that with which it was registered immediately before re-registration save for the substitution as, or inclusion as, the last part of the name of the words "public limited company" or their equivalents in Welsh, references to the name of the company in this certificate and any accompanying documents shall be treated as references to the name with which it is so re-registered.

In accordance with the rules, the words "public limited company" may be replaced by p.l.c., plc, P.L.C. or PLC.

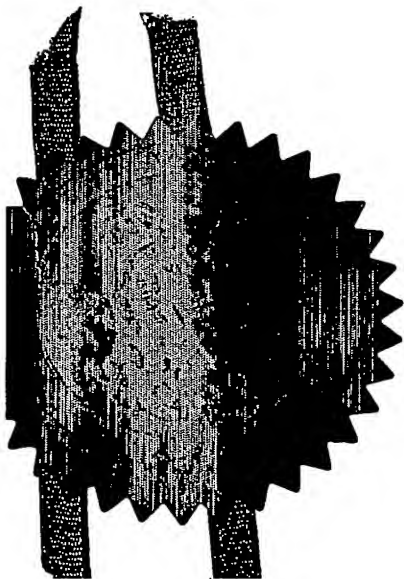
Re-registration under the Companies Act does not constitute a new legal entity but merely subjects the company to certain additional company law rules.

Signed

Re Behen

Dated

27 November 2003



24 OCT 2003



1/77
2706703 E 007260 002624
P01/7700-0.00-0324907.5

Request for grant of a patent

(See the notes on the back of this form. You can also get an explanatory leaflet from the Patent Office to help you fill in this form)

The Patent Office

Cardiff Road
Newport
South Wales
NP10 8QQ

1. Your reference

6.70.1059 UK - Case 24

2. Patent application number

(The Patent Office will fill in this part)

0324907.5

3. Full name, address and postcode of the or of each applicant (underline all surnames)

INTERBREW S.A.
VARSTRAAT 94
B-3000 LEUVEN
BELGIUM

Patents ADP number (if you know it)

If the applicant is a corporate body, give the country/state of its incorporation

A BELGIAN CORPORATION

08518714001

4. Title of the invention

ALCOHOL BEVERAGE BAG

5. Name of your agent (if you have one)

"Address for service" in the United Kingdom to which all correspondence should be sent (including the postcode)

G.F. REDFERN & CO.
LYNN HOUSE
IVY ARCH ROAD
WORTHING
WEST SUSSEX. BN14 8BX

Patents ADP number (if you know it)

1412002 08435356001

6. If you are declaring priority from one or more earlier patent applications, give the country and the date of filing of the or of each of these earlier applications and (if you know it) the or each application number

Country

Priority application number
(if you know it)

Date of filing
(day / month / year)

7. If this application is divided or otherwise derived from an earlier UK application, give the number and the filing date of the earlier application

Number of earlier application

Date of filing
(day / month / year)

8. Is a statement of inventorship and of right to grant of a patent required in support of this request? (Answer 'Yes' if:

YES

a) any applicant named in part 3 is not an inventor, or

b) there is an inventor who is not named as an applicant, or

c) any named applicant is a corporate body.

See note (d))

Patents Form 1/77

9. Enter the number of sheets for any of the following items you are filing with this form. Do not count copies of the same document

Continuation sheets of this form

Description 6

Claim(s) 2

Abstract 1

Drawing(s) 1 + 1 

10. If you are also filing any of the following, state how many against each item.

Priority documents

Translations of priority documents

Statement of inventorship and right to grant of a patent (Patents Form 7/77)

Request for preliminary examination and search (Patents Form 9/77)

Request for substantive examination (Patents Form 10/77)

Any other documents (please specify)

11.

I/We request the grant of a patent on the basis of this application.

Signature 

Date 24 October 2003

12. Name and daytime telephone number of person to contact in the United Kingdom

Mrs. S.M. Camp
01903 820466

Warning

After an application for a patent has been filed, the Comptroller of the Patent Office will consider whether publication or communication of the invention should be prohibited or restricted under Section 22 of the Patents Act 1977. You will be informed if it is necessary to prohibit or restrict your invention in this way. Furthermore, if you live in the United Kingdom, Section 23 of the Patents Act 1977 stops you from applying for a patent abroad without first getting written permission from the Patent Office unless an application has been filed at least 6 weeks beforehand in the United Kingdom for a patent for the same invention and either no direction prohibiting publication or communication has been given, or any such direction has been revoked.

Notes

- If you need help to fill in this form or you have any questions, please contact the Patent Office on 08459 500505.
- Write your answers in capital letters using black ink or you may type them.
- If there is not enough space for all the relevant details on any part of this form, please continue on a separate sheet of paper and write "see continuation sheet" in the relevant part(s). Any continuation sheet should be attached to this form.
- If you have answered 'Yes' Patents Form 7/77 will need to be filed.
- Once you have filled in the form you must remember to sign and date it.
- For details of the fee and ways to pay please contact the Patent Office.

ALCOHOL BEVERAGE BAG

Field of the Invention

The present invention relates to an alcohol beverage containing bag, and in particular, to the mounting of the bag mold neck in the bag body.

Background of the Invention

It is known to construct an alcohol bag in a manner that when the bag is filled with an alcohol beverage, such as, for example, beer or wine, the bag resembles the shape of the container in which the bag is housed.

In applications where the bag is used to contain beer, the bags are typically housed in a keg having a generally cylindrical shape. The bag has a neck portion secured to the keg. The bag is deflated, past through a keg aperture and then filled with beer. After the beer is dispensed from the keg, the bag is removed through the aperture. Typically, the bag comprises two circular panels spaced apart by a cylinder sheet. The sheet is welded at its ends to the circular panels to form two end seams. The sheet is also welded along its length to form a third seam. An aperture is cut into one of the circular sheets to receive a similarly shaped bag neck

molding. The bag neck mold is sealed to the aperture cut into the circular panel of the bag so as to form a forth seam. With every seam that is created, there is a potential for bag rupture or weakening along that seam. Any reduction in the number of seams utilized in the bag manufacture reduces the complexity of the bag manufacture and should improve the reliability of the bag.

Summary of the Invention

The present invention contemplates a bag suitable for containing an alcohol beverage that does not require the creation of an additional seam for securing the bag neck molding with the bag body.

The present invention relates to a bag suitable for containing an alcohol beverage, preferably beer, in a container, preferably a keg. The bag has at least two panels having adjacently positioned edges forming at least one seam. The seam has a joined seamed portion where adjacently positioned edges of the panels are joined together. The seam further has an open seam portion where adjacently positioned edges of the panels are not joined together. The present invention advantageously provides a bag neck molding that extends through the open seam portion to make use of an existing seam in the bag without having to create an additional seam to accommodate the bag neck molding. The bag neck molding is secured in sealing relation with the panels of the bag at the open seam portion to close the bag.

Preferably, the bag neck molding is joined to the adjacently positioned edges of the panels extending along the open bag portion. It is contemplated that the joining of the panels to the bag neck molding may be accomplished either by welding or by the use of an adhesive.

Additionally, the adjacently positioned edges of the open seam

portion may have a reinforcing edge wall portion extending there along. This reinforcing edge wall portion comprises a layer of thicker material than at the edges used in the major seam portion where the seams are already joined. This additional thickness in material acts as a reinforcement during the insertion of the bag neck molding into the open seam so as to reduce the risk of splitting open the closed seam portion.

The bag neck molding preferably has a peripheral side wall that has a circumference greater in length than the accumulative length of the adjacently positioned edges of the panels extending along the open seam.

It is further contemplated that the shape of the bag neck molding may be chosen to be readily inserted into the open seam portion without causing damage to the bag. Accordingly, the bag neck molding may have a shape that is elongated corresponding to the elongation of the open seam portion. The bag neck molding may have two rounded end corners and two opposing gently convexly curved side portions that extend between the rounded end portions of the bag neck molding.

In accordance with one aspect of the present invention there is provided a bag suitable for containing an alcohol beverage. The bag comprises at least two panels having adjacently positioned edges forming at least one seam. The seam has a joined seam portion where the adjacently positioned edges of the panels are joined together. The seam also has an open seam portion where the adjacently positioned edges of the panels are not joined together. A bag neck molding extends through the open seam portion. The bag neck molding is secured in sealingly relation with the panels of the bag at the open seam portion. The bag neck molding supports a valve accessible for operation from outside the bag and also supports a spear extending into the bag through which the

beverage may pass.

Brief Description of The Drawings

For a better understanding of the nature and objects of the present invention reference may be had to the accompanying diagrammatic drawings in which:

Figure 1 is a perspective view of showing a pre-assembly stage for the bag of the present invention; and

Figure 2 is a partial perspective view of the bag of the present invention.

Detailed Description Of The Invention

Referring to Figures 1 and 2 there is shown a bag 10 having a preferred construction for use in a container. The bag 10 is suitable for use for housing an alcohol beverage and in the preferred embodiment for housing beer. The bag 10 is pliable and preferably comprises two panels of plastic material 14 and 16 which are joined together along adjacently positioned edges 20 and 22 respectively to form a joined seam portion 18. It should be understood that each panel 14, 16 may comprise one or more layers of plastic material joined along an edge and that these layers of material may not necessarily be laminated together.

As best seen in Figure 1, the two panels 14 and 16 also have an open seam portion 24. The open seam portion 24 comprises reinforcing edge wall portions 26 and 28 which comprise a thicker material than the corresponding edges 20 and 22 of the panels 14 and 16. The reinforcing edge wall portions 26 and 28 form their own adjacently positioned edges 30 and 32 respectively. It should be understood that the seam at the open seam portion 24 is not joined together along the adjacently positioned edges 30 and 32 of panels 14 and 16.

The bag of the present invention further includes a bag neck molding 40. The bag neck molding 40 provides one or more controlled access ports to facilitate the filling and dispensing of beverage into and out from the bag 10. The bag neck molding 40 is able to be mounted relative to a container (not shown) so as to support the bag 10 within the container. The bag neck molding 40 has a continuous side wall 42 and a top wall 44 and bottom wall 46. The bag neck molding comprises a sturdier plastic material than the panels 14, 16 and has two valves 47, 48 as shown in the preferred embodiment. Valve 47 is utilized for allowing gases to pass into and out of the bag 10 during filling and dispensing of beverage from the bag 10. Valve 48 is utilized to permit beverage to be filled into the bag 10 and also to be removed from the bag 10.

The bag neck molding 40 is further provided with a spear 50. Spear 50 is adapted to extend into the interior of the bag 10 so as to permit for the insertion and removal of beverage from the bag 10. Preferably, the spear 50 extends downwardly adjacent the bottom of the bag 10 so as to be able to extract beverage from the bottom of the bag 10. Clearly, the length of the spear 50 and shape may be longer than that shown in the drawings and of course its shape shown here is for illustrative purposes only.

The bag neck molding 40 has an elongated shape where the side walls 42 comprise two opposing gently convexly curved side portions 52 and two rounded end corner portions 54. The circumference around the side wall 42 is larger than the circumference defined by the open seam portion 24 along both confronting adjacently positioned edges 30 and 32. As a result, as the neck molding 40 is inserted into the open seam 24, the edges 30 and 32 of the panels 14 and 16 are opened and the reinforcing

walls 30 and 32 engage the side wall 42 of the bag neck molding 40 (see Figure 2). The thickened walls 28 and 30 engage the side wall 42 and are secured in sealing relation thereto either by means of an adhesive or by additional welding of the reinforced side walls 28 and 30 to the side wall 42 of the bag neck molding 40. It should be understood that this attachment may not necessarily simply involve the edges 30, 32 of the panels 14, 16 but may involve some other panel portion that may be adhered or joined to the side wall 42 of the bag neck molding 40.

WHAT IS CLAIMED IS:

1. A bag suitable for containing an alcohol beverage comprising:

at least two panels having adjacently positioned edges forming at least one seam, the seam having a joined seam portion where the adjacently positioned edges of the panels are joined together, and an open seam portion where the adjacently positioned edges of the panels are not joined together; and,

a bag neck molding extending through the open seam portion, the bag neck molding being secured in sealing relation with the panels of the bag at the open seam portion, and the bag neck molding supporting a valve accessible for operation from outside the bag and supporting a spear extending into the bag through which the beverage may pass.

2. The bag of claim 1 wherein the bag neck molding is joined to the adjacently positioned edges of the panels extending along the open seam portion.

3. The bag of claim 1 wherein the adjacently positioned edges of the open seam portion have a reinforcing edge wall portion.

4. The bag of claim 3 wherein the reinforcing edge wall portion comprises a layer of material thicker than the adjacently positioned edges extending along the major seam portion.

5. The bag of claim 1 wherein the bag neck molding has a peripheral side wall having a circumference greater in length than the adjacently positioned edges of the panels extending along the open seam.

6. The bag of claim 1 wherein the bag neck molding has an elongated shape with two rounded end corner portions and two opposing gently convexly curved side portions extending between the rounded end

portions.

7. The bag of claim 1 wherein the bag neck mold is secured in sealing relation with the panels of the bag open seam portion by an adhesive.

8. The bag of claim 1 wherein the bag neck mold is secured in sealing relation with the panels of the bag open seam portion by a weld.

9. The bag of claim 4 wherein the bag neck mold is secured in sealing relation with the panels of the bag open seam portion by an adhesive.

10. The bag of claim 4 wherein the bag neck mold is secured in sealing relation with the panels of the bag open seam portion by a weld.

ALCOHOL BEVERAGE BAG

ABSTRACT

A bag suitable for containing an alcohol beverage has two panels having adjacently positioned edges forming at least one seam. The seam has a joined seam portion where the adjacently positioned edges of the panels are joined together. The seam also has an open seam portion where the adjacently positioned edges of the panels are not joined together. A bag neck molding extends through the open seam portion of the panels. The bag neck molding is secured in sealing relation with the panels of the bag at the open seam portion. The bag neck molding has at least one valve accessible for operation from outside the bag and supporting a spear extending into the bag through which the beverage may pass.

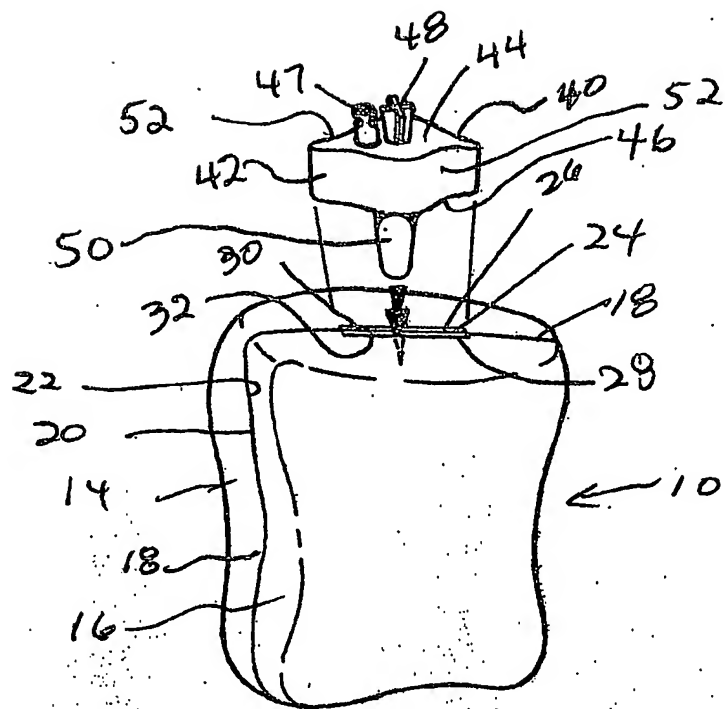


FIG. 1.

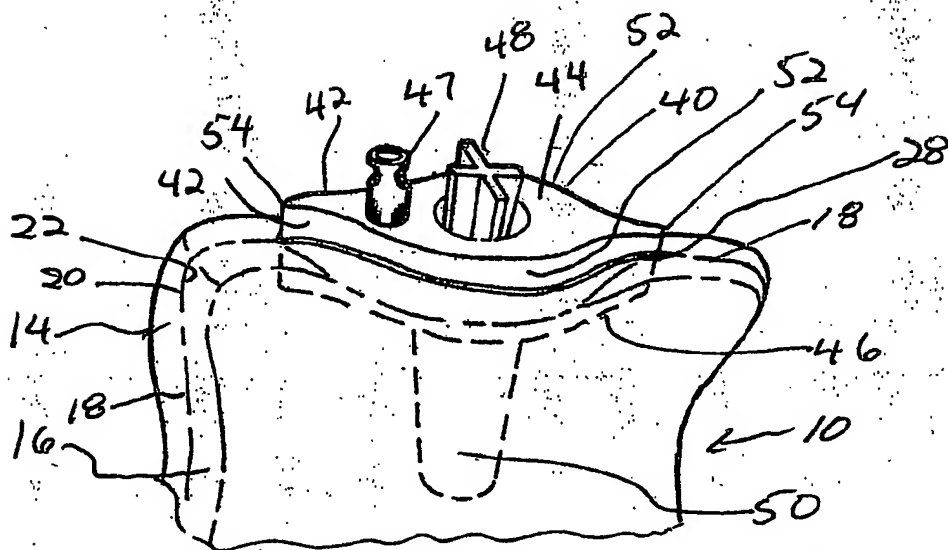


FIG. 2.

PCT/IB2004/003477

